

Date: Monday, 6/12/2006 3:49:24 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HANDLE  
 Job Number : 27539  
 Estimate Number : 10075  
 P.O. Number : N/A Part Number : D31103  
 This Issue : 6/12/2006 S.O. No. : N/A Drawing Number : D3110 REV B/C P06.06.13  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : B/C  
 Previous Run : 24694 Material : N/A  
 Written By : *SKELA COMMENT: BKKW* Due Date : 6/19/2006 Qty: 5 Um: Each  
 Checked & Approved By : *AT 06.06.13 N*  
 Comment : Est. A: 02.04.04 New Issue NG

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



## Comment: PURCHASING

Issue P/O: 1491

Description: Handle

Possible suppliers: Adams rite p/n AR34

Bell p/n 70-027-1

Premier p/n 034-23002-01

2.0 AR34 Handle



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Handle

*AL 06/06/19 (5) Reg'd*

3.0 QC6 DIMENSIONAL CHECK



## Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D3110

Check handle to dwg.

4.0 PACKAGING 1 PACKAGING RESOURCE #1



## Comment: PACKAGING RESOURCE #1

Bag and Tag

Identify with p/n and b/n using fine point permanent ink marker.

Identify and Stock

Location: *MONITOR*

*24/6/27 (5)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:  Date: 06/06/27

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Monday, 6/12/2006 3:49:25 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE

Job Number: 27539

Part Number: D31103

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

5  
06/06/28

Job Completion



u 06-06-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector



NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

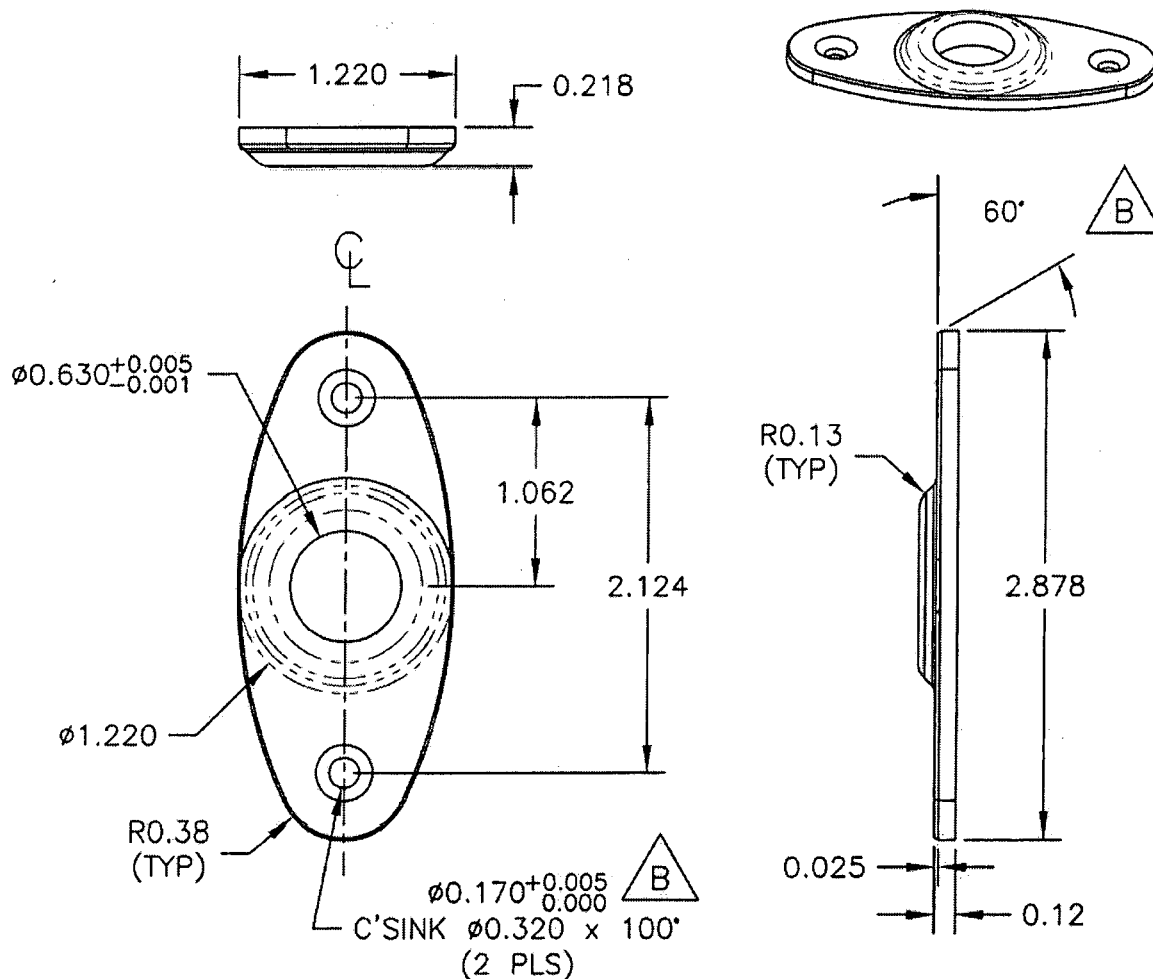

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3110	REV. C SHEET 1 OF 3
DATE 05.12.14		TITLE HANDLE	SCALE 1:1
A	02.04.11	NEW ISSUE	
B	04.10.18	ADD PART MARKING, TOLERANCES	
C	05.12.14	REVISE D3110-5	

RELEASED

05.12.15 **D3110-1 ESCUTCHEON****NOTES:**

- 1) MATERIAL: 6061-T6 BAR (QQ-A-200/8 OR QQ-A-225/8) 0.250 THICK (M6061T6B)
- 2) FINISH: POLISHED
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) REPLACES ADAMS RITE P/N AR75
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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WORK ORDER  
NO. 27539

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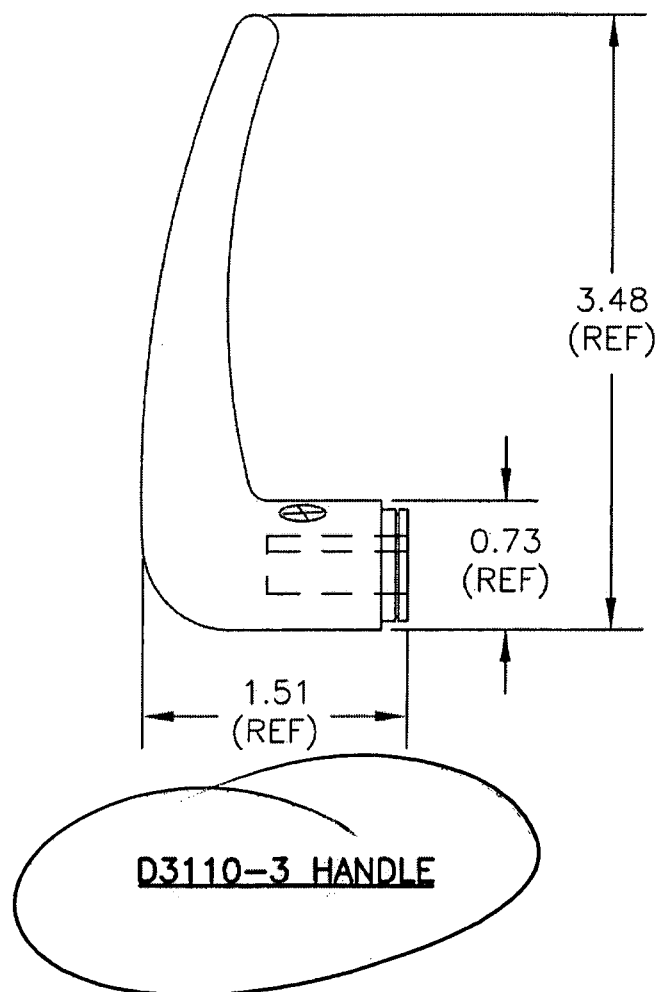
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DATE 05.12.14		TITLE HANDLE	SCALE 1:1

RELEASED

05.12.15



NOTES:

- 1) POSSIBLE SUPPLIERS: ADAMS RITE P/N AR34  
BELL P/N 70-027-1  
PREMIER P/N 034-23002-01
- 2) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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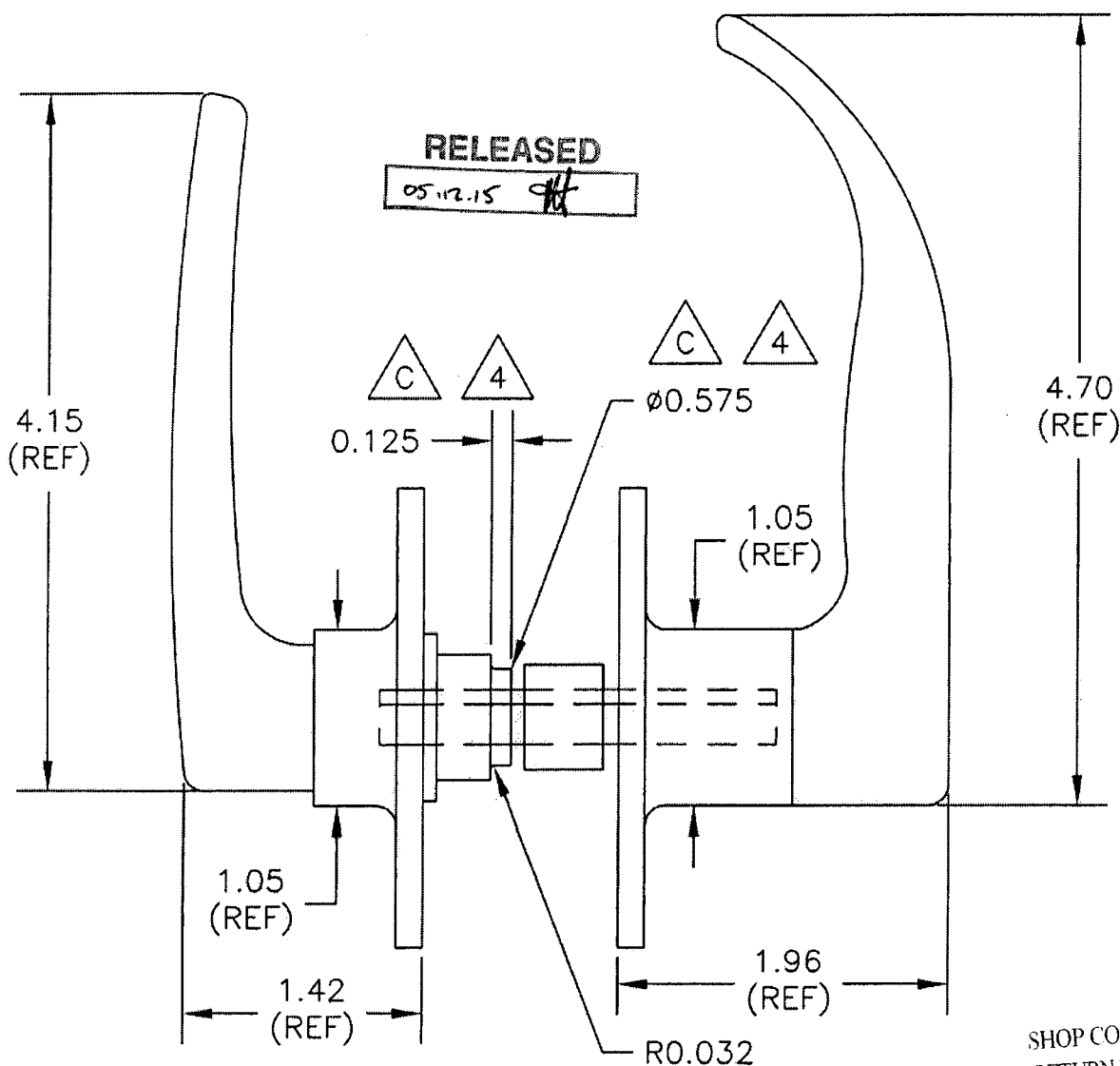
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CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3110	REV. C SHEET 3 OF 3
DATE 05.12.14		TITLE HANDLE	SCALE 1:1

## SPECIFICATION CONTROL DRAWING



### D3110-5 HANDLE

#### NOTES:

- 1) POSSIBLE SUPPLIER: ADAMS RITE P/N 4298
- 2) IDENTIFY WITH PART P/N USING FINE POINT PERMANENT INK MARKER
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) MODIFY STEM AS SHOWN
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WORK ORDER  
NO. 27539

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# Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

**LOT #: LT-06-009801**



Sold To: S006-01494-001

Sold Date: 6/16/2006 9:24:20PM

**Part No: 70-027-1-0**

Description: HANDLE

Serial No:

Condition: New

Qty Sold: 5.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

	Cycles	Hours
Total Time:		0.0

TSO:

Details of work performed/reason for removal

**Receiving Inspection**

Additional work to be performed upon installation

The maintenance described has been performed in accordance  
with the applicable standards of airworthiness

June 16, 2006

Lic. No./Stamp

Inspector

**Eagle**  
**6-81** **49**

**Maintenance Release**



## CO-OP PICK TICKET

CUSTCD	CUSTOMER ORDER NO.	COPY	LINENO	DATE	S/A NO.
K3200	06-002312	RECIPIENT	000001	16/06/06	000287040

ITEM NUMBER	KEYWORD	QTY	UM	BIN LOCATION	PRI
70-027-1	HANDLE	5	EA		B99

SHIPTO	SM	CAR	P/S	SCH.DATE
K3200	CP	CU	N	16/06/06

AR133 OR AR34-T ARE APPROVED VENDOR NUMBERS FOR THIS STD.

PICK TICKET NO. CAN0818507